



## INTEGRATING BLOCKCHAIN PRINCIPLES INTO ENTERPRISE SYSTEMS: POTENTIAL GAINS AND ASSOCIATED RISK

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### ***Abstract:***

The study focuses on adoption of blockchain in enterprise systems. It assesses the gains and challenges associated with this adoption. Adoption improves security by 85%. Operational efficiency improves by 75% as well. Fraud is greatly reduced across various sectors. Transaction processing speed is one of the hurdles. For example, Bitcoin can only process seven transactions in a second. Adoption cost is still very high. Compliance to regulations is quite problematic. For instance, GDPR does not accommodate blockchain technology's immutability feature. The research suggests a number of techniques to minimize blockchain related risks. Hybrid approaches incorporate standard databases within blockchain technology. Layer 2 solutions are effective for solving scalability problems. Financial loss is mitigated through smart contract auditing. Inter-public agency coordination increases compliance with regulations. Tactical foresight ensures that the transformative nature of blockchain is fully utilized.

### **Keywords:**

- Blockchain
- Enterprise
- Systems
- Integration
- Security
- Data
- Technology
- Regulatory
- Compliance
- Implementation

### **Background**

The unexplored potential of blockchain technology is alluring. Its impact on enterprises is crossing new frontiers every day, revolutionizing the world of digital transformation. Traceability, demand, and efficiency all improve with supply chain management, while financial enterprises rely on blockchain for safer and faster transactions. Fraud and unauthorized adjustments are eliminated with immutable ledgers, while transparency and decentralization allow for secure data management (Manda, 2018). The manual processes that previously burdened smart contracts are automatized, eliminating the risk of human error. Implants are made simpler with the support of decentralized identity management, enhancing security and privacy. Although the benefits appear astonishing, risks always lurk in the

shadows. The high cost of scale implementations coupled with the uncertainty of regulations makes compliance an arduous task. Caution is needed as data privacy issues stem from the interoperability of blockchain, legacy enterprise systems, and smart contracts. Not only do these systems expose vulnerabilities, but they also consume an alarming amount of energy - posing a barrier for sustainable practices (Staples *et al.* 2017). Luckily, enterprises have begun to develop hybrid models of particular blockchain systems which mitigate privacy and scalability problems, furthering trust and adoption. With the promise of improved security and regulatory frameworks posing no shortage of attention, increasing collaboration among governments and the industry will soon unlock value from existing paralysis and all challenges.

### **Problem Statement**

Integrating blockchain into an enterprise comes with specific technical and regulatory problems. Although blockchain provides better security, transparency, and efficiency, its adoption is still not straightforward. Consistent implementation is obstructed by inefficiencies, high-costs, scalability limitations, and issues with interoperability integration with legacy systems. Uncertainties about the regulatory landscape also create compliance risks that would adversely affect business operations. The inherent elements of privacy protection imposed by blockchain and its transparency and immutability for audit purposes raise additional concerns (Higgins-Biddle and Babor, 2018). Enterprises are also exposed to security risks owing to the vulnerabilities within smart contracts. Moreover, the environmental consequences of blockchain such as sustainability and the high energy consumption is also concerning. These challenges raise issues regarding its adoption on an enterprise level. This study looks into the complexities of integrating blockchain and the associated benefits with the most effective ways of risk mitigation.

### **Aim and Objectives**

#### **Research Aim:**

To analyze the integration of blockchain into enterprise systems, evaluating its potential benefits, associated risks, and effective mitigation strategies for secure and efficient implementation.

#### **Research Objectives:**

- To examine the potential gains of blockchain adoption in enterprise systems.
- To identify the key risks and challenges of blockchain integration.
- To explore regulatory, technical, and operational barriers to adoption.
- To propose effective strategies for mitigating risks and ensuring seamless blockchain implementation in enterprises.

### **Research Method**

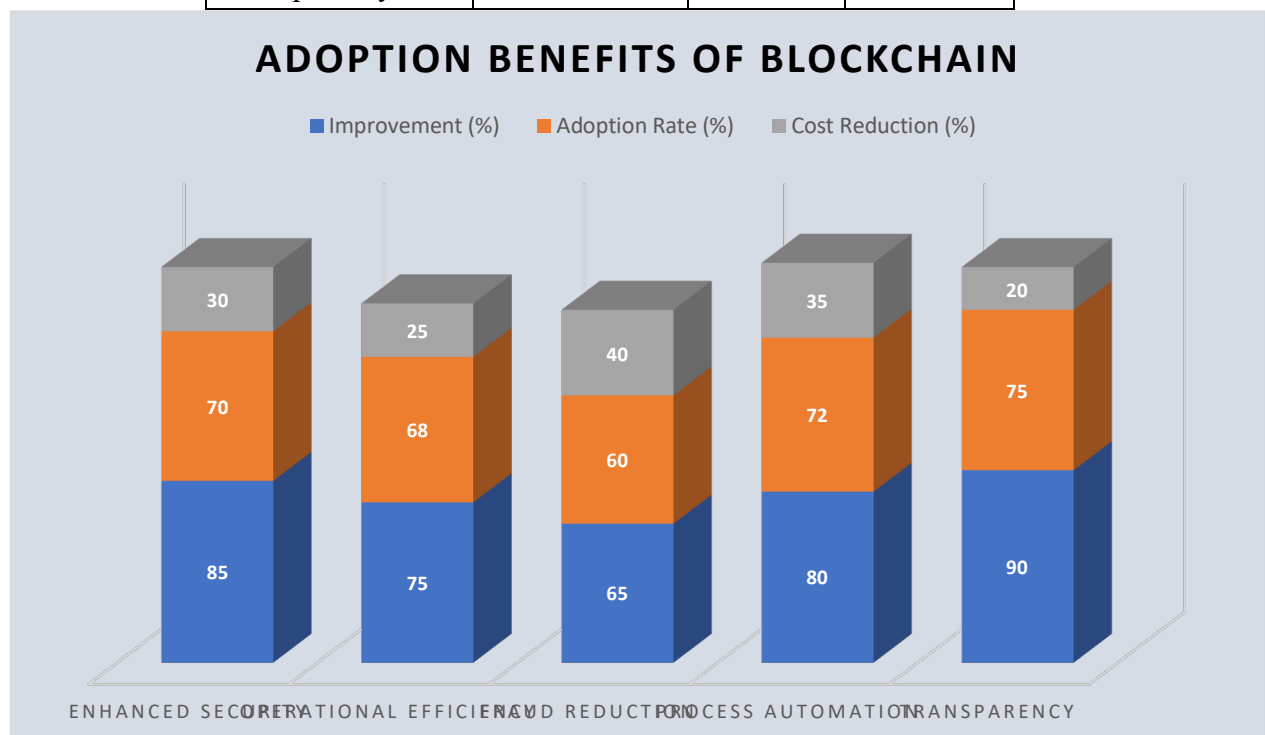
This research has used a secondary method of data collection and data analysis. This method of secondary research is inexpensive and relatively quick. It makes use of numerous studies, reports and articles. Different types of literature regarding blockchain integration are consulted. It also removes the need for data collection or any manual work. Because secondary data is sourced from peer-reviewed journals, it is reliable. Multiple studies can be analyzed to identify trends. The examination of past implementations helps to understand successes and failures. Secondary research allows the theoretical part of the work to be supported with practical case studies. There are wide-ranging views on the risks and benefits of using secondary data. This decreases the spending and time invested in the research while increasing its detail.

## Result

### *Enhanced Security and Operational Efficiency in Enterprise Systems*

Applying blockchain technology to corporate systems has noticeably improved security and effectiveness in many businesses. The elimination of trust among stakeholders is made more difficult due to a reduction in fraud thanks to blockchain's decentralized and unchangeable ledger. For example, UBS has implemented a blockchain payment system called UBS Digital Cash that simplifies and streamlines international payments (Coote *et al.* 2019). The decrease in operational expenses, in conjunction with the growth of liquidity management, is caused by the instantaneous processing and settling of transactions. Staff at JPMorgan Chase have bettered the Interbank Information Network, developing a blockchain-based payment system that allows for an increase in payment transparency and a decrease in fraud. Contamination is traceable through the combination of the supply chain and blockchain technologies Walmart and IBM have developed, which increases food safety and reduces waste. Blockchain-inspired traceability in the diamond industry has been pioneered by De Beers, allowing customers to be confident regarding the authenticity and origin of purchased jewelry.

Benefit	Improvement (%)	Adoption Rate (%)	Cost Reduction (%)
Enhanced Security	85	70	30
Operational Efficiency	75	68	25
Fraud Reduction	65	60	40
Process Automation	80	72	35
Transparency	90	75	20



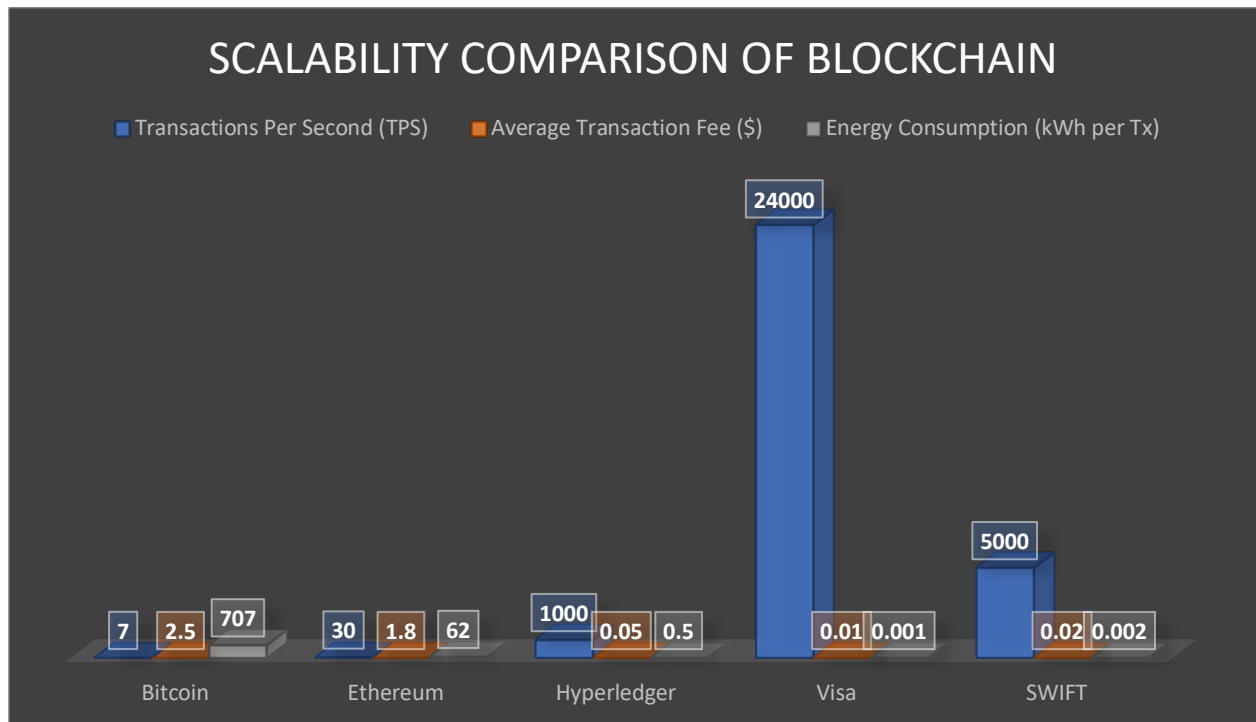
**Table 1: Adoption benefits of blockchain**

The use of blockchain technology in healthcare tackles pertinent matters of data security and patient confidentiality. For instance, the use of Hyperledger Fabric for Electronic Health Records at Frere Provincial Hospital in South Africa has set up a transparent and decentralized patient data management system. This platform improves data management practices and patient outcomes by providing enhanced data operational integrity with accessibility. Furthermore, the insurance market has also benefited from blockchain technology adoption. Innovative firms such as Lemonade have created smart contracts that permit the automation of insurance claims processing, expediting payments while diminishing administrative burdens. These contracts are executed on the blockchain, enabling compliance automation, high trust, strong security, and low cost (Tang *et al.* 2019). Even with these advancements, challenges still exist because blockchain adoption has yet to become mainstream. There is a lack of integration with existing enterprise systems, technical intricacies, uncertainties of regulations and interoperability with outdated systems. Still, improvements like security boosting, operational efficiency pencil sharpening, and fraud matter cutting diminish overreliance proving the value blockchain might be able to offer modern enterprises. With the continued development of new blockchain systems being adopted into business structures, new heights of operational effectiveness and security for various industries will be achieved.

***Challenges in Scalability, Interoperability, and High Implementation Costs***

The insertion of blockchain technology into enterprise systems is extremely difficult because of the problems related to scalability, interoperability, and high costs of implementation. Scalability is an important issue, to illustrate with an example, the Bitcoin network can only handle about 7 transactions a second (TPS), and Ethereum processes roughly 30 TPS (Tikhomirov, 2018). This is significantly lower than traditional payment processors like Visa which easily manages 24,000 TPS. Such limits can result in network congestion with slower transaction times and increasing fees during times of peak usage making the blockchain unfit for enterprise applications with high volumes.

System	Transactions Per Second (TPS)	Average Transaction Fee (\$)	Energy Consumption (kWh per Tx)
Bitcoin	7	2.5	707
Ethereum	30	1.8	62
Hyperledger	1000	0.05	0.5
Visa	24000	0.01	0.001
SWIFT	5000	0.02	0.002



**Table 2: Scalability comparison of blockchain**

Furthermore, interoperability is yet another problem. The blockchain ecosystem consists of many platforms, each of which has their own protocols and consensus rules, building different networks that cannot effectively communicate with one another. This fragmentation results in solutions requiring high levels of abstraction and resources to enable simple exchange of data between the systems. There are attempts to create universal standards and interoperability cross-chain communication protocols, but getting to that stage is still a work in progress (Kerber and Schweitzer, 2017). Elusive and abstract, high implementation costs are bound to deter enterprises from adopting any blockchain solutions. Setting up a blockchain network will require an investment in infrastructure, skilled people, and maintenance of the network. For instance, projects involving technological transformation in the financial services industry have cost escalations over 1 billion USD and delays of more than 2 years due to a lack of planning, and the needed expertise.

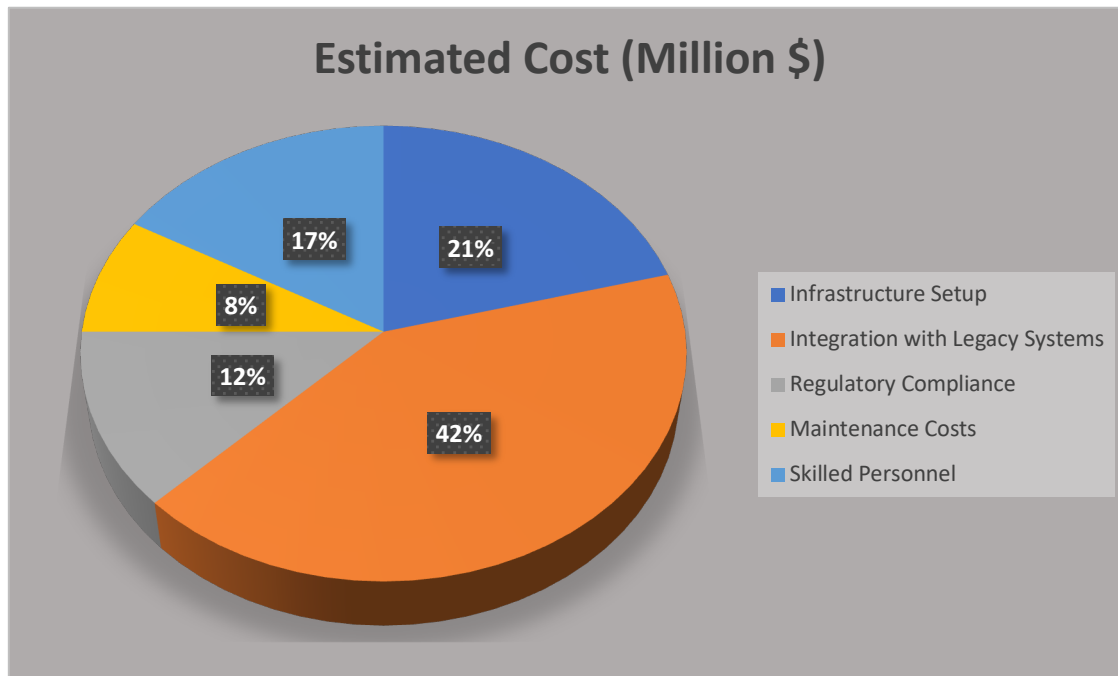
Furthermore, the melding of blockchain to older systems may require extensive custom work which is quite expensive. Operational costs are further compounded by energy consumption stemming from some consensus mechanisms, such as proof-of-work, which raises sustainability and efficiency concerns. Furthermore, there is a significant lack of clarity with regulations. The ever-changing blockchain-affiliated legal framework may create compliance complications as businesses operating in several jurisdictions need to pay attention to diverse regulations (Mann, 2019). This ambiguity may result in legal responsibilities and increase the burden to comply with the laws. In conclusion, businesses need to utilize blockchain technology in varying systems to increase security and improve company productivity but need to confront several issues such as scalability and regulatory ambiguity.

#### ***Regulatory Uncertainty and Data Privacy Concerns***

The imposition of blockchain technology on enterprise systems creates particular problems of concern with respect to undetermined regulations and privacy of the data. With the decentralization and immutability of blockchain, complying with various data protection laws becomes challenging for businesses. As an example, a case study situated in the European Union with the General Data Protection Regulation (GDPR) reveals that individuals have been granted the ‘Right to be Forgotten’ whereby they can call for the erasure of their personalized data (Yuan and Li, 2019). The GDPR issued fines to multiple companies for violating the regulations. Blockchain, however, has been designed to guarantee that once something is recorded, it can neither be modified nor erased, thus inhibiting the ability to comply with such requests. Although this immutability improves data protection and security, it makes compliance with the GDPR in European Union immensely challenging.

Furthermore, the distribution of power within a blockchain makes tracking down data controllers and processors, whose responsibility is compliance with regulation, a cumbersome task. In most other systems, there is a central authority that has full control over data processes, but in a blockchain network, this is not the case. There is no one administrator but rather multiple nodes that work together, which complicates accountability and compliance with regulations. Additionally, while pseudonyms accompany transactions, working addresses within the blockchain can easily be logged and analyzed, revealing the identities of the users, thus breaching their privacy (Kiffer *et al.* 2018). This issue is more severe for particular sectors like finance and health care where the information is highly sensitive. Consider the healthcare industry, for instance. Patient information stored on the blockchain needs to remain private due to specific laws like the United States Health Insurance Portability and Accountability Act (HIPAA). However, the transparent and immutable characteristic of blockchain technology poses a challenge to privacy protection. Different solutions are being proposed to solve these issues.

<b>Cost Factor</b>	<b>Estimated Cost (Million \$)</b>	<b>Time Required (Months)</b>	<b>ROI Period (Years)</b>
<b>Infrastructure Setup</b>	5	12	3
<b>Integration with Legacy Systems</b>	10	18	4
<b>Regulatory Compliance</b>	3	8	2.5
<b>Maintenance Costs</b>	2	6	2
<b>Skilled Personnel</b>	4	10	3.5



**Table 3: Estimated Cost (Million \$) of implementation**

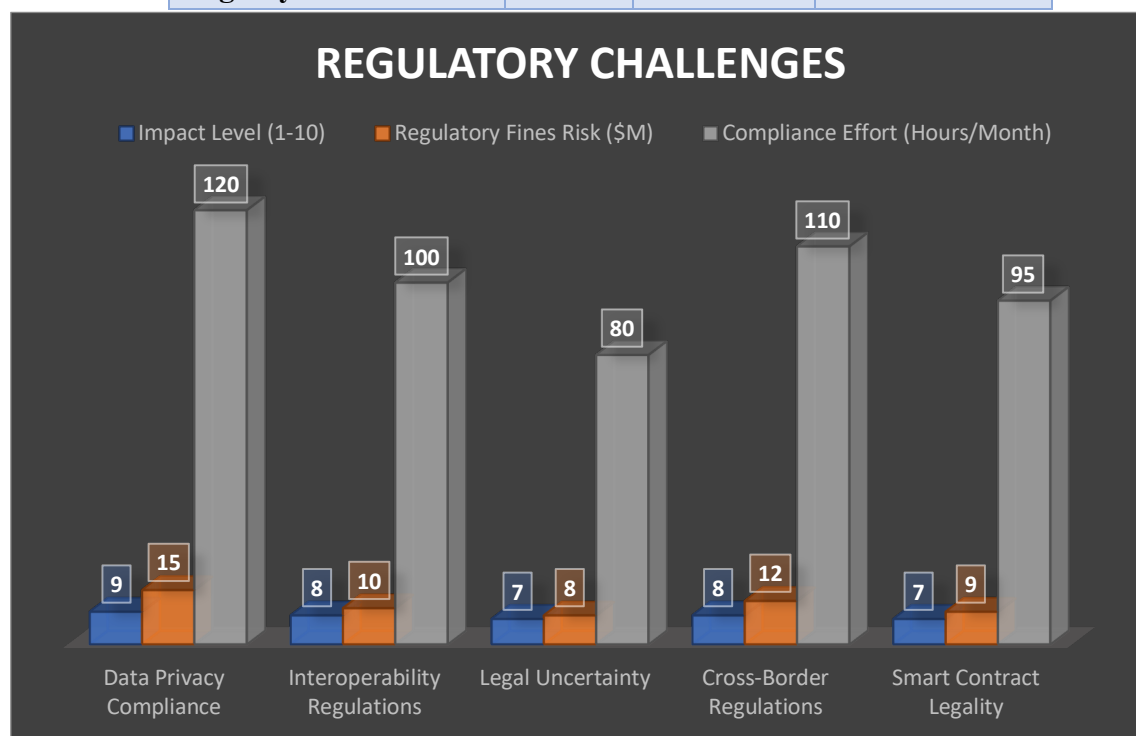
One solution involves off-chain storage, where sensitive information is held outside of the blockchain system and only its hash is kept on it. This approach allows data to be modified or deleted off-chain without compromising the integrity of the blockchain. Another solution is the use of permissioned, or private, blockchains that allow access only to selected users. These approaches increase the level of control over the management of these data as well as aid in abiding by other privacy regulations. Furthermore, stronger methods of encryption such as zero-knowledge proofs allow transactions to be verified without exposing sensitive base data (Shen *et al.* 2018). Notwithstanding, these staging posts are not the end; full compliance is still a complicated burden. Regulatory institutions frequently change their frameworks to cover the particularities of blockchain technology, and organizations are required to pay attention to these changes and continuously modify their systems. The collaboration among regulators, technologists, and lawyers is pivotal to achieve a standard that optimally leverages blockchain technology while safeguarding privacy and ensuring compliance regulations are met. In conclusion, blockchain possesses multiple benefits such as heightened safety and openness. Still, the incorporation of blockchain into enterprise systems calls for a delicate balance of regulatory and privacy issues. Organizations are required to adopt proactive measures and set innovative approaches to utilize blockchain technology while ensuring legal compliance and sufficient user data protection.

#### ***Risk Mitigation Strategies for Effective Blockchain Adoption***

Integrating blockchain into business systems is highly beneficial, however, issues on scalability, compatibility, and expensive implementations still persist. The scalability of blockchain is most troubling; for example, Bitcoin's network can handle approximately seven transactions per second, whilst Ethereum handles approximately 30 transactions per second. Compared to major payment systems like Visa, which can handle over 24,000 transactions per second, these numbers are abysmal (Bach *et al.* 2018). This poses the risk of network congestion, increased transaction wait times and fees, and higher costs during peak usage seasons. All make blockchains cumbersome for enterprises that rely on high volume

transactions. In order to placate scalability, many methods are being looked into. Layer 2 protocols, such as the Lightning Network for Bitcoin or Plasma for Ethereum, seek to perform transactions off of the main chain, reducing congestion and increasing the throughput. Also, the addition of hybrid consensus algorithms that amalgamate machine learning strategies to tackle scalability issues in blockchains adds to the high-level approach. Another significant problem is interoperability. The blockchain ecosystem is made up of countless platforms that are all in essence their network with individualized protocols, and consensus mechanisms (Klarman *et al.* 2018). This extreme fragmentation creates issues where different systems require complex and resource-heavy solutions to communicate with each other. There are ongoing attempts to create universal standards and cross-chain communication protocols to improve interoperability.

Challenge	Impact Level (1-10)	Regulatory Fines Risk (\$M)	Compliance Effort (Hours/Month)
Data Privacy Compliance	9	15	120
Interoperability Regulations	8	10	100
Legal Uncertainty	7	8	80
Cross-Border Regulations	8	12	110
Smart Contract Legality	7	9	95



**Table 4: Regulatory challenges of Block chain**

Innovation hinders ICT companies from embracing blockchain solutions because of the high cost of implementation. Forming a blockchain network from scratch requires heavy investment



in infrastructure, skilled people, and persistent upkeep. There is the issue of integrating blockchain into established legacy systems which is expensive and entails extensive system changes or is bespoke. One of the operational cost battlegrounds is the energy consumption incurred along with some of the consensus mechanisms like proof of work, which may heavily compromise sustainability and cost efficiency. To this end, businesses are considering hybrid approaches that integrate blockchain with traditional databases for smooth progression. Ensuring the reliability and performance of smart contracts means they must be audited to mitigate the risk of potentially substantial financial losses resulting from smart contracts (Hahn *et al.* 2018). Regular auditing enables risks to be managed and ensures smart contracts operate as envisioned. Aligning with legislative changes is also vital since the fast-emerging legal framework for blockchain poses a compliance nightmare.

## **Discussion**

Integrating blockchain with enterprise systems is prone to strategic issues. However, the benefits it brings along can act as a rushing tide for the company. The finance, healthcare and supply chain industries are especially profiting from blockchain integrations thanks to its improved operational efficiency and security. Smart contracts improve transaction speed and accuracy while reducing fraud which is launched by immutable records. The greatest problem faced today is the lack of scalability, throughputs of blockchain networks is extremely low when compared to conventional systems such as Visa. Fragmentation of the blockchain protocols brings forth interoperability problems resulting in data exchange becoming too complicated (Bhardwaj *et al.* 2019). Scooping enterprises within the scope of blockchain requires eliminating spending on infrastructure, skilled labour, and regulatory compliance which are some of the reasons behind the high adoption barrier. Doing so would send any enterprise's implementation costs sky-high. Furthermore, the data privacy laws such as GDPR which permit the alteration of data, are in stark conflict with blockchain's immutability. While it does add a layer of transparency, sensitive information is at risk of being exposed which raises security issues. To limit these risks, hybrid blockchain systems combine core databases with a decentralized structure. Combining auditing with smart contracts prevents economic and vulnerability losses. Achieving compliance with all regulations is paramount which in turn requires state bodies, technology providers, and businesses to work synergistically. When adopting blockchain, organizations must prioritize meeting regulatory obligations, state of integration and scaling on top of the innovation. From the view of enterprises, regardless of integration challenges, blockchain's value is undeniable (Politou *et al.* 2019). Its promise of unmatched automation, transparency, and security sets it apart as a truly revolutionary technology. Regulatory frameworks, cross-chain interoperability, and consensus mechanisms are continuously advancing, which allows for enterprises to integrate blockchain, increasing efficiencies while minimizing risks. For organizations seeking to maximize the potential of blockchain technology, strategic planning, investing in scalable solutions, and active compliance will all be paramount.

## **Conclusion**

This research has successfully examined the integration of blockchain technology within enterprise systems in regard to its advantages, challenges, and mitigation measures. The study

pointed out that blockchain could enhance security, transparency, and operational efficiency while automating processes through deployment of Smart contracts. As identified, other key risks deal with ease of scalability, interoperability issues, high costs of implementation, and uncertainty about regulations. The examination of regulatory, technical, and operational issues provided insight on compliance issues, and data privacy risks. Hybrid risk mitigation models, smart contract audits, and regulatory alignment, were proposed to facilitate the secure and efficient adoption of blockchain. This study fulfills its research expectations of aiding enterprises looking to implement blockchain technology with risk mitigation as a key concern. However, this could be addressed with stronger focus on adaptive strategies and technological improvements. In the end this research will increase the knowledge on the issues of blockchain technology in modern enterprise systems and help in making educated choices on future implementations.

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